







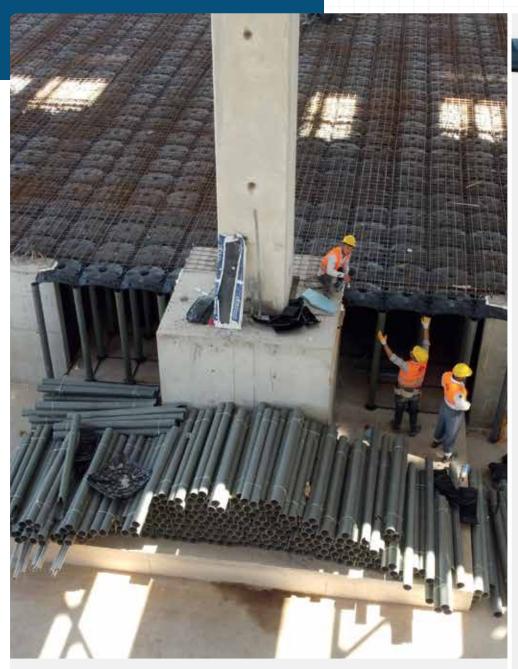
ABS Disposable Formworks help to construct reinforced concrete raised floors

ABS Disposable Formworks are concrete shaping structures made of recycled plastic that are used only once. They are also called void formers, permanent formworks or single-use formworks. They create reinforced concrete raised floors up to 300 cm, thus providing a light, fast, easy and economical filling in any structure. Reinforced concrete raised floors are constructed faster and easier, are lighter weight and are more economical than conventional filling applications.





ABS PLUS | ADJUSTABLE HEIGHT



ABS PLUS | ADJUSTABLE HEIGHT DISPOSABLE FORMWORKS FOR LIGHTWEIGHT FILLINGS (20 - 300 cm)

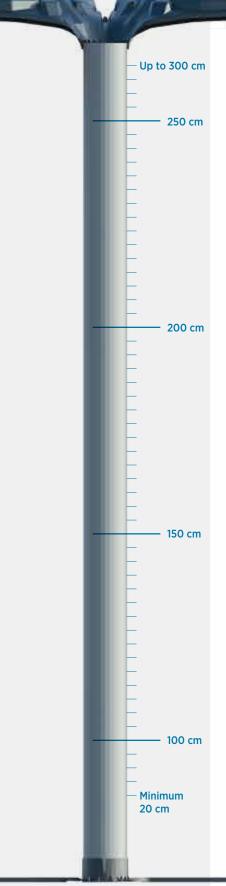
ABS Plus is an adjustable-height disposable concrete formwork system made of recycled plastic. The system is also called 'void formers', 'permanent formwork' or 'single-use formwork'. It creates reinforced concrete raised floors up to 300 cm, thus providing a light, fast, easy and economical filling in any structure.

To accommodate project-specific heights, the legs are cut to specification at factory before delivery. Alternatively, standard-length legs can be cut on-site by the customer fitting exact heights.

Unlike similar systems, the ABS Plus system consists of 2 legs per m², which, in addition to the advantages listed below, provides additional ease of application and significant cost savings on concrete and steel. ABS Plus system can be used for any sort of lightweight filling application. Uses include sunken slab fillings, landscape fillings to create a hard surface, inverted beam fillings, fillings between foundation footings, carpark ramps, pool decks, elevator/staircase hallway fillings and crawlspace construction.

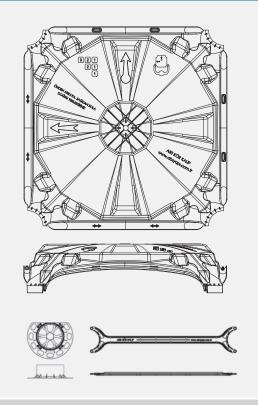


For more information

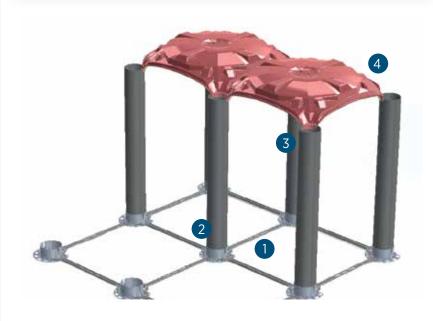




ABS Plus (20 cm - 300 cm)



- **1** ABS Plus Spacer (min. 2 max. 4 pcs per m², depending on the project)
- 2 ABS Plus Base (2 pcs = 1 m², Ø125 mm, H 2,5 cm)
- 3 ABS Plus Leg (2 pcs = 1 m^2 , cut to the heights required by the project, Ø125 mm)
- **ABS Plus H15 Dome** (2 pcs = 1 m²)



Dimensions

Dome size710 x 710 mm, 2 domes per m²Dome height150 mm, net height w/o leg connectionsNet arch clearancewidth 590 mm, height 59 mmBase height25 mm, 2 bases per m²Leg diameterØ 125 mm, 2 legs per m²Leg heightvariable heights, depending on requirement

Number of spacers needed max 4/m² lower than 50 cm heights may not require use of spacers, however all spacers are need

for heights for more than 120 cm

Pallet dimensions

 $\begin{array}{ll} \textbf{Pallet dimensions (dome)} & 75 \times 150 \times 255 \\ \textbf{Pieces per pallet (dome)} & 170 \text{ pcs} \\ \textbf{Area covered per pallet (dome)} & 85 \text{ m}^2 \\ \textbf{Pallet weight (dome)} & 350 \text{ kg} \\ \end{array}$

Material: dome, base and spacer recycled PP, leg recycled PVC Application speed: 20 m²/man-hour on a rectangular area

Formulas

Dome Concrete Consumption

d = height in m of the topping concrete calculated separately depending on the service loads needed h = total height of the ABS Plus system in m before concrete casting

Total concrete consumption in $m^3/m^2 = d + 0.03554 + [0.02454 \times (h - 0.15)]$

Leg height in m = h - 0.15 m - 0.025 m



ABS LEVEL | FIXED HEIGHT



ABS LEVEL | FIXED-HEIGHT DISPOSABLE FORMWORKS FOR LIGHTWEIGHT FILLINGS (5, 10, 15 cm)

The 'Level' series of ABS Disposable Formworks offers fixed heights of 5, 10 and 15 cm to create reinforced concrete raised floors in commercial or industrial structures quickly, easily and extremely economically. The formworks are made of recycled plastic and are specifically designed to enable cable trays and/or plumbing pipes to pass through them.

The products can be used alternatively to modular raised floor applications with metal pedestals. Moreover, commercial areas that are conventionally filled with 8–10 cm of dry screed to obtain a smooth concrete finish can be constructed as a reinforced concrete raised floor using ABS Level disposable formworks and junction boxes, which allows electrical and mechanical installations to pass through them. The space that normally would have been lost, can now be added to the usage area of the building.

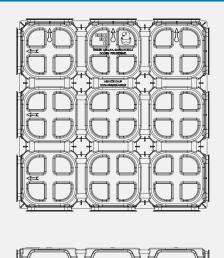


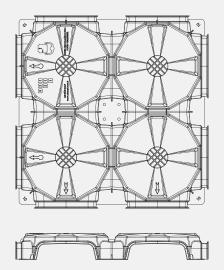


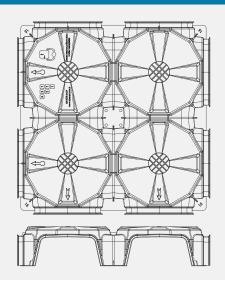
ABS Level - H5

ABS Level - H10

ABS Level - H15







Dimensions

710 x 710 x 50 mm 2 formworks per m²

1,78 kg/pcs

710 x 710 x 100 mm

2 formworks per m²

1,96 kg/pcs

710 x 710 x 150 mm

2 formworks per m²

2,16 kg/pcs

Net arch clearance

160 mm width 40 mm height 230 mm width

60 mm height

250 mm width

110 mm height

Concrete consumption w/o topping concrete

0,010 m³/m²



0,022 m³/m²



0,025 m³/m²



Pallet dimensions

75 x 150 x 260 cm

75 x 150 x 260 cm

75 x 150 x 260 cm

Pieces per pallet and area covered

300 pcs and 150 m²

250 pcs and 125 m^2

250 pcs and 125 m^2

Pallet weight

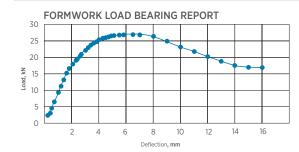
545 kg

500 kg

550 kg

Material: recycled PP

Application speed: 100 m²/man-hour on a rectangular area



Sample No	Sample Type	Sample Size	Plate Size	Maximum Load		
		(mm)	(mm)	kN	kN/m²	
1	ABS Level H5	710x710x50	450x450	26.950	133.1	

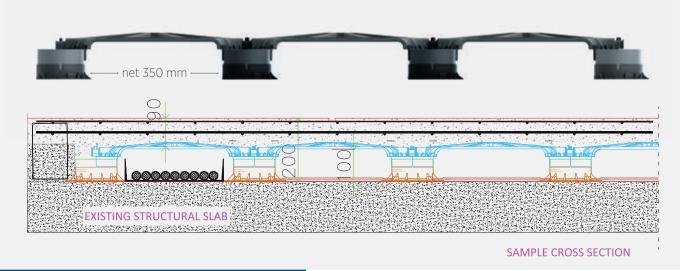
⁻ Please contact us for more detailed information.

SPECIAL VERSION disposableformwork.com



ABS PLUS S | VARIABLE-HEIGHT DISPOSABLE FORMWORK SYSTEM FOR MAXIMUM CLEARANCE

ABS Plus S (S for special, smart, and slim) offers maximum possible net arch clearance among all the existing disposable formwork designs. Thanks to its unique umbrella cage shape it has an almost flat ceiling allowing MEP (mechanical, electrical, and plumbing) installations to pass through uninterruptedly, at a maximum available leg opening of 350 mm. Moreover, the formwork system can be installed at a minimum height of 75 mm leaving a net clearance of 50 mm under the arch. This registered umbrella cage design also works as a concrete spacer on its top, allowing less topping concrete for a stronger structure.



ACCESSORIES



ABS PLUS | DOME SIDE SHUTTER

This unique design helps to cover the opening between uncut ABS Plus domes and perimeter wall completely even if the wall surface is uneven. The design covers the arch of the dome with minimum concrete consumption while keeping the leg entry completely open for concrete casting





THE LIGHTEST SOLUTION

Regardless of the height, only the weight of the topping concrete is added to the structure.



EASE OF LOGISTICS

Unmatched logistical advantage; products are designed to be stackable, nesting in each other. At a sample height of 100 cm, 1 truck of disposable formwork equivalents 50 trucks of alternative filling material!



HIGH LOAD BEARING

Through the creation of hundreds of columns, arches and domes, the reinforced concrete raised floor has a very high load bearing capacity.



REDUCED CONSTRUCTION TIME

Construction activities on upper floors can proceed without having to wait for the filling application on lower floors, as the filling application can be done anytime, saving very valuable construction time.



VOID SPACE CREATION

The void space that gets created can be used for installations (electrical, mechanical, etc.) to pass through; columns have a net opening of 59 cm.



FAST AND EASY

The installation does not require any skilled labor; it can be done very fast and easy.



RAMP CONSTRUCTION

The legs can be cut at any size needed to create a ramp.



CONTINUOUS CONRETE SURFACE

Any sort of covering application can be applied on the concrete surface very easily.



HEAT AND SOUND INSULATION

The void space that gets created provides heat and sound insulation.



RADON AND DAMP BARRIER

If used above foundations and properly ventilated, it is the most economical and safest way to removing radon gas, humidity and dampness from living quarters.



SEPARATOR WALL CONSTRUCTION

Separator walls can be installed directly on the newly created concrete surface.



ENVIRONMENTAL VALUE

Because the disposable formworks are made of recycled PP, they help to gain considerable LEED certificate points.

ABS Disposable Formwork System for lightweigth fillings is the first and only domestic product group in its field with National Technical Approval and G marking.





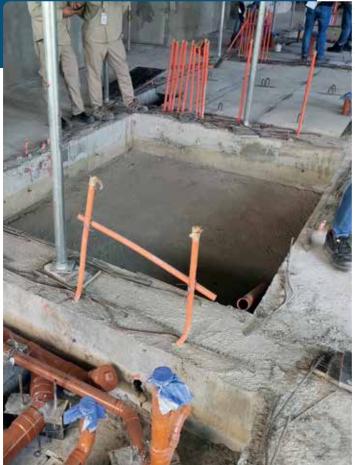
SUNKEN SLAB FILLING







SUNKEN SLAB FILLING REFERENCE APPLICATION



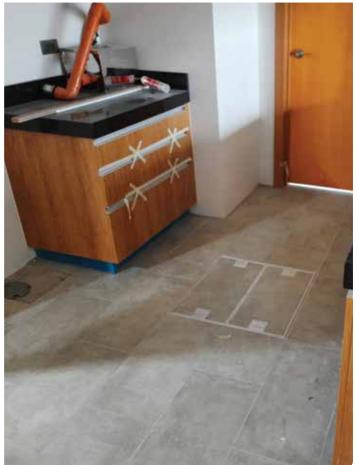




The Seasons Residence

• Far East

ABS Plus H35 cm





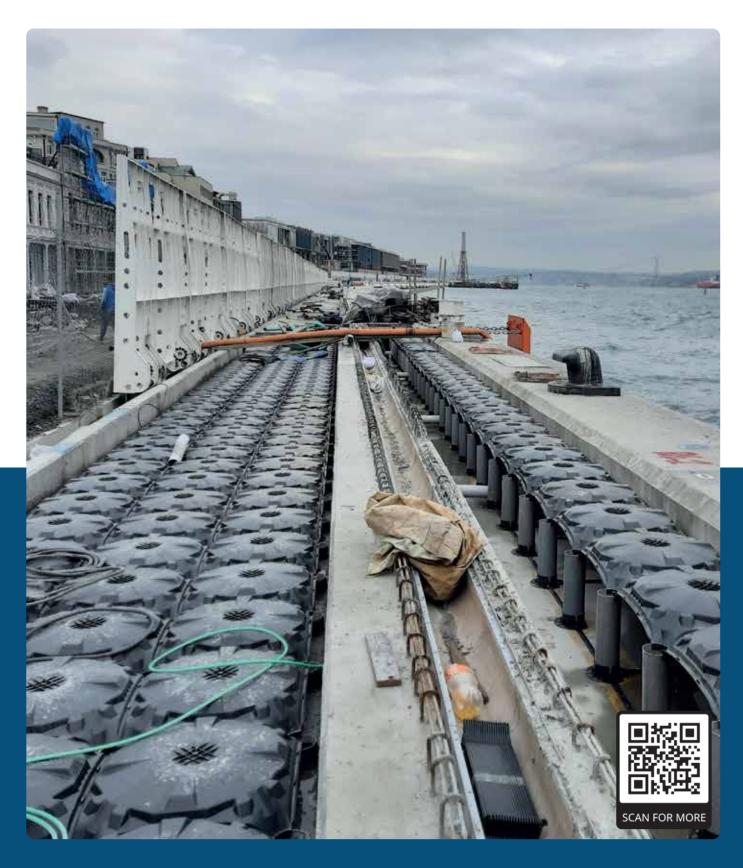
SUNKEN SLAB FILLING REFERENCE APPLICATION









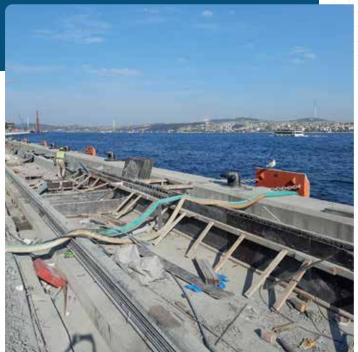


LANDSCAPE FILLING





LANDSCAPE FILLING REFERENCE APPLICATION









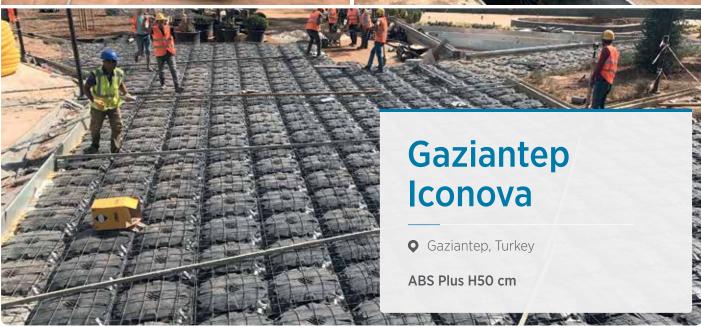




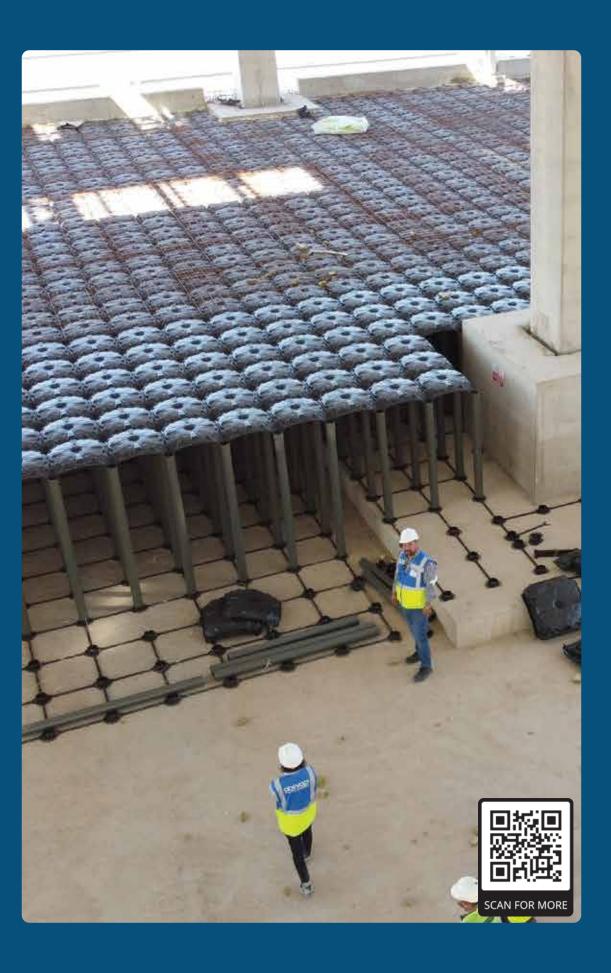




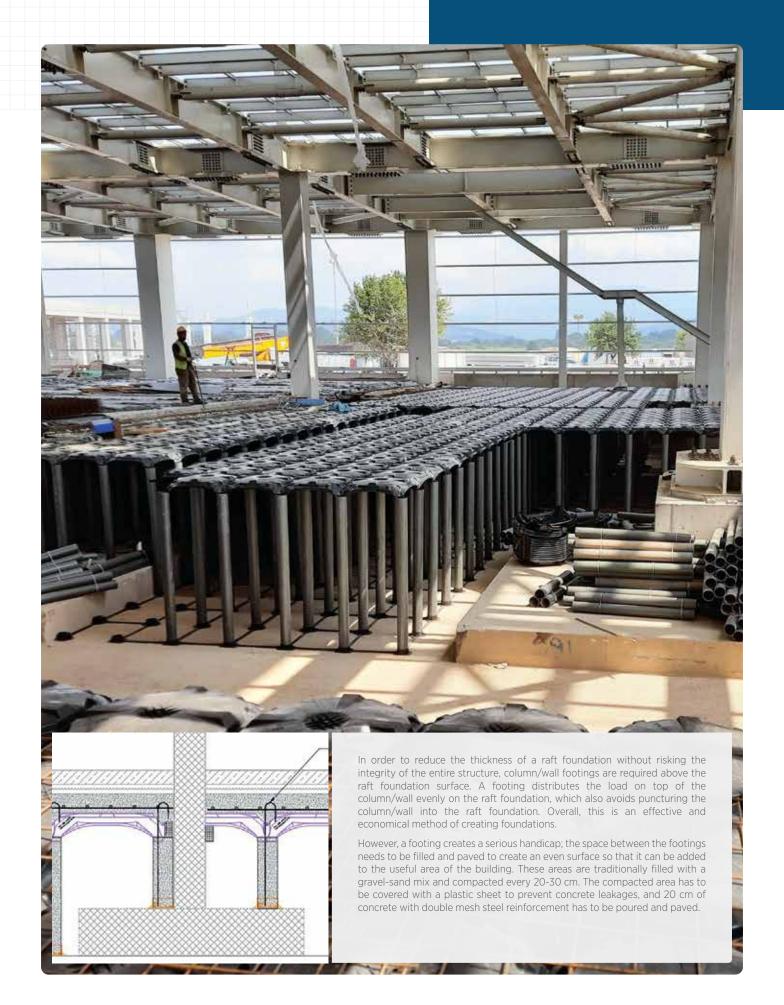




FILLING BETWEEN FOUNDATION FOOTINGS







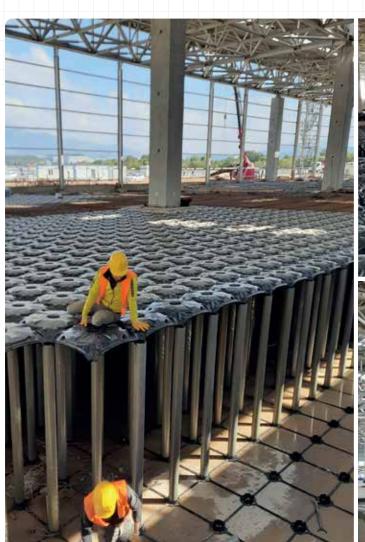
FILLING BETWEEN FOUNDATION FOOTINGS REFERENCE APPLICATION







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FILLING BETWEEN FOUNDATION FOOTINGS REFERENCE APPLICATION







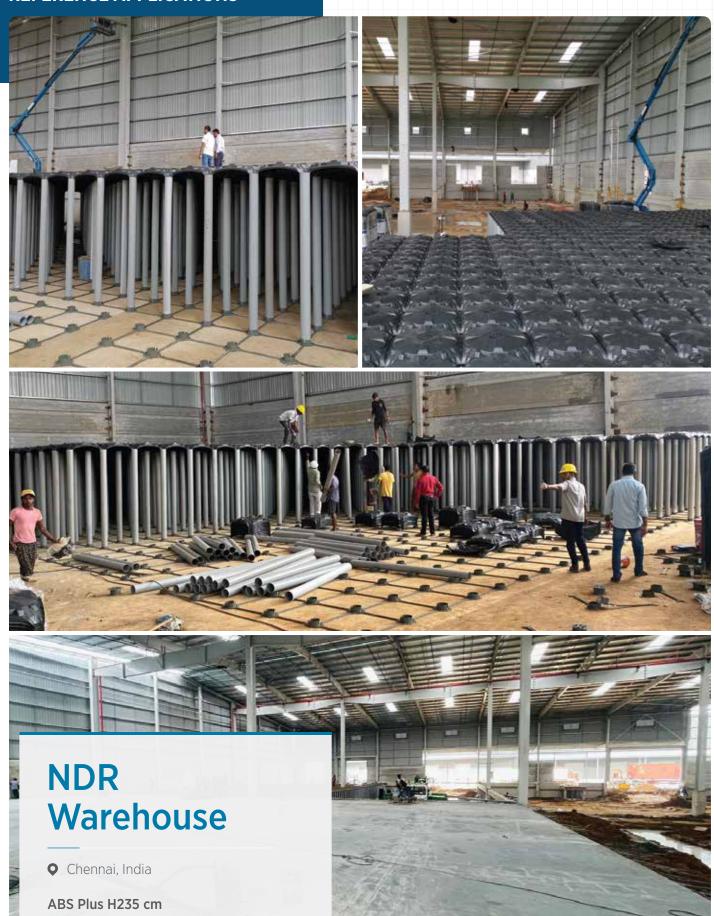


Golden Eye

Svilengrad, Bulgaria

ABS Plus H60 cm

FILLING BETWEEN FOUNDATION FOOTINGS REFERENCE APPLICATIONS





FILLING BETWEEN FOUNDATION FOOTINGS REFERENCE APPLICATION

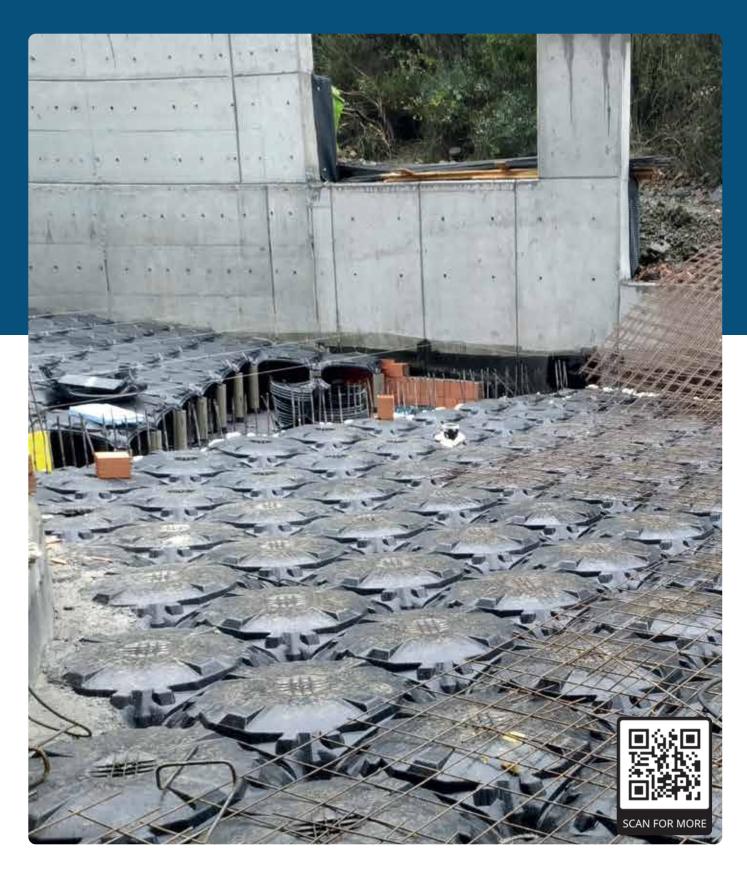








CAR PARK RAMP CONSTRUCTION







CAR PARK RAMP CONSTRUCTION REFERENCE APPLICATION





















POOL DECK SLAB FILLING





POOL DECK SLAB FILLING REFERENCE APPLICATION





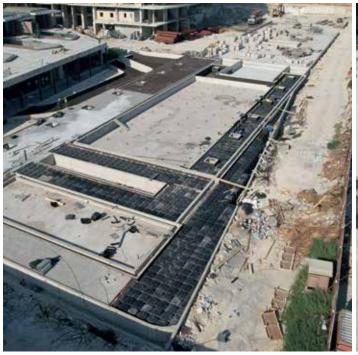




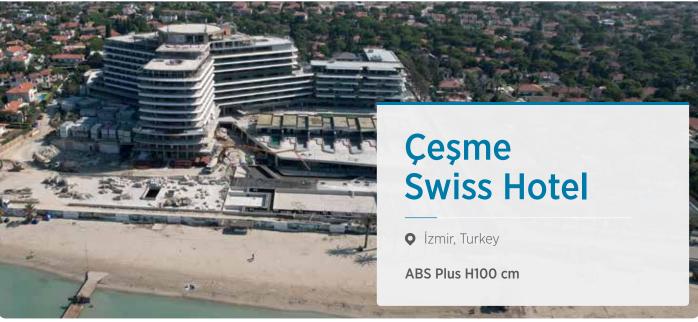


POOL DECK SLAB FILLING REFERENCE APPLICATION





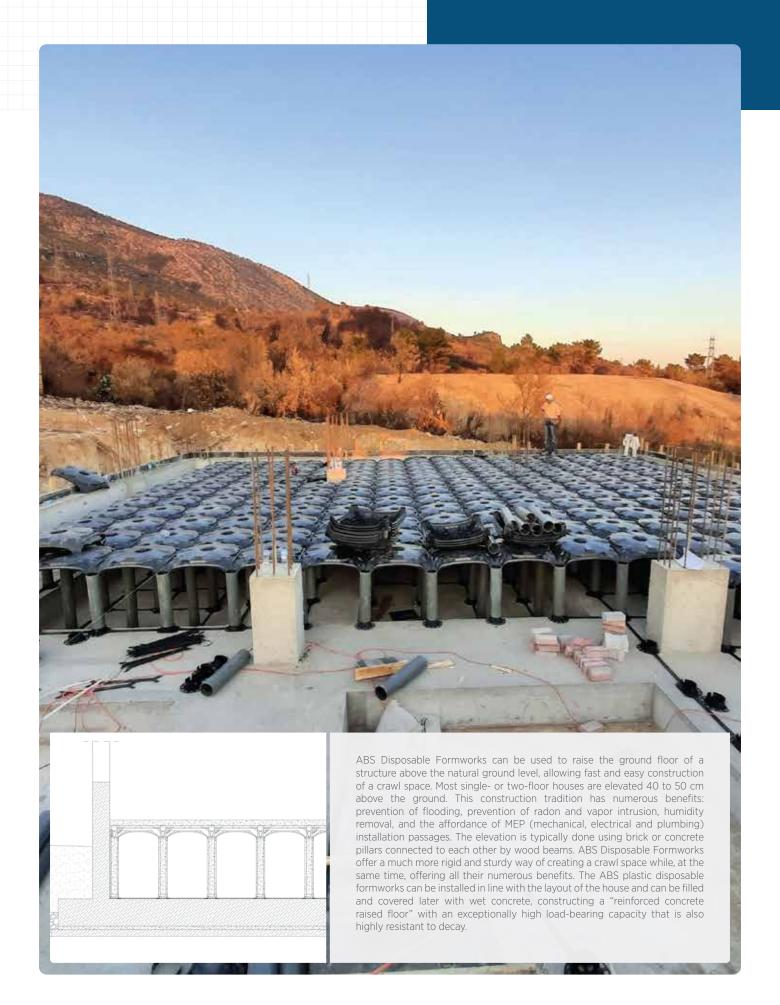




CRAWL SPACE CONSTRUCTION







CRAWL SPACE CONSTRUCTION REFERENCE APPLICATION











CRAWL SPACE CONSTRUCTION REFERENCE APPLICATION

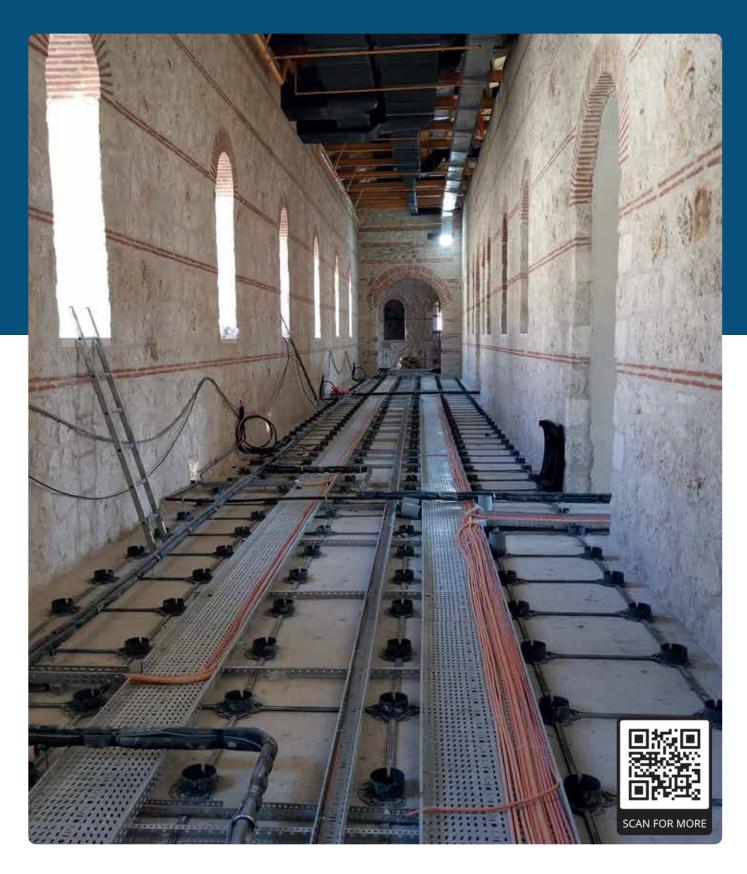




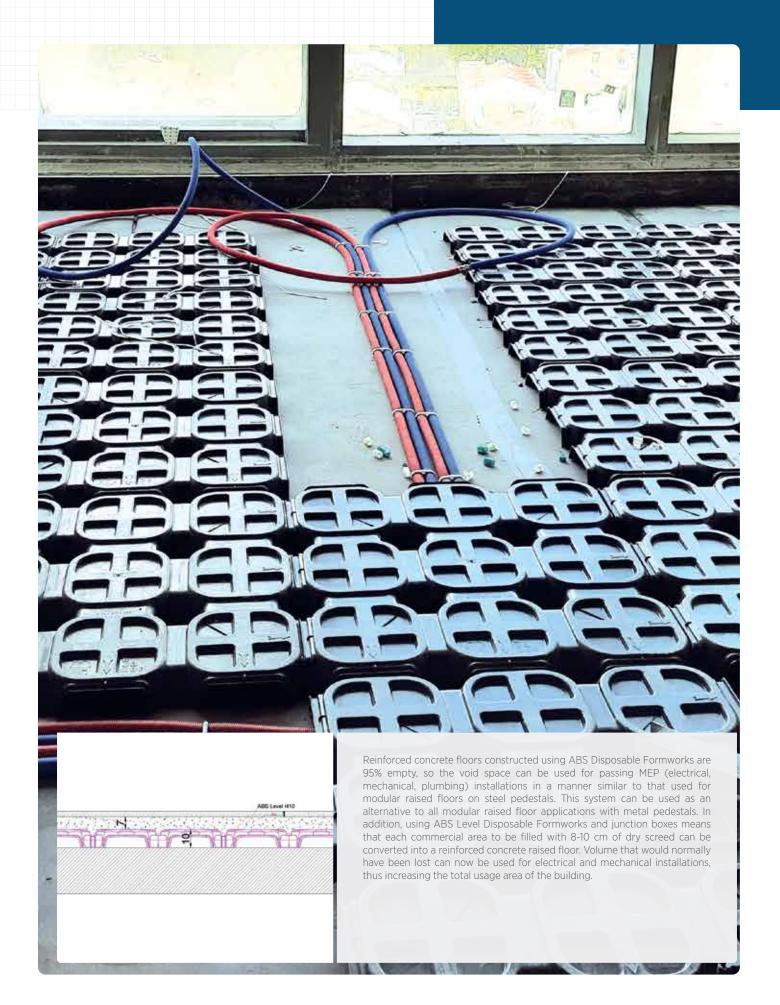




CONCRETE RAISED FLOORS





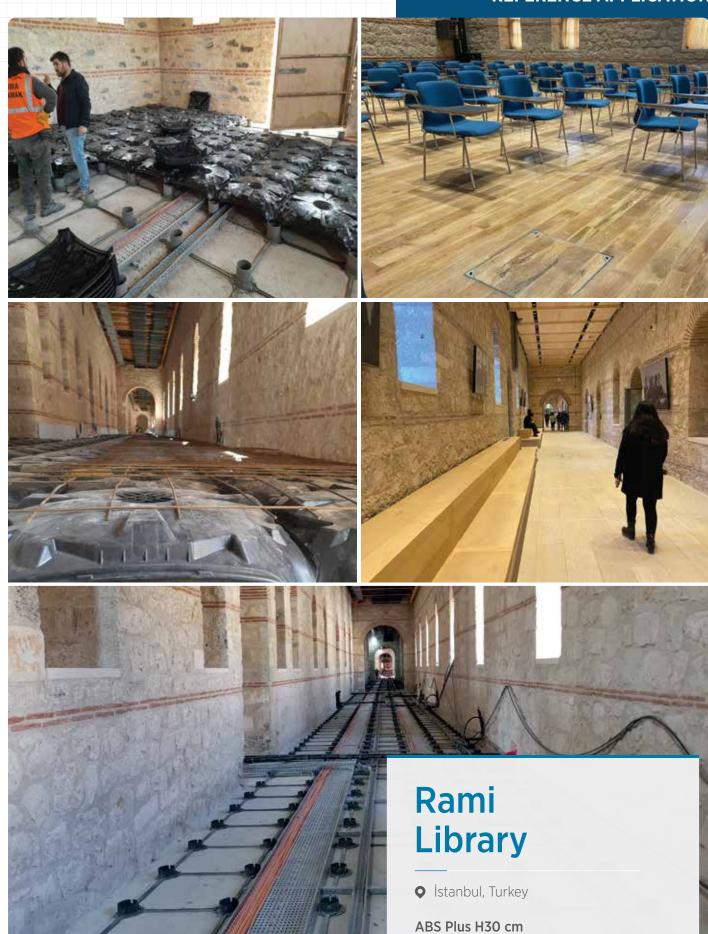


CONCRETE RAISED FLOORS REFERENCE APPLICATION





CONCRETE RAISED FLOORS REFERENCE APPLICATION



CONCRETE RAISED FLOORS REFERENCE APPLICATION







Premier Kampüs Ofis

• İstanbul, Turkey

ABS Level H15 cm

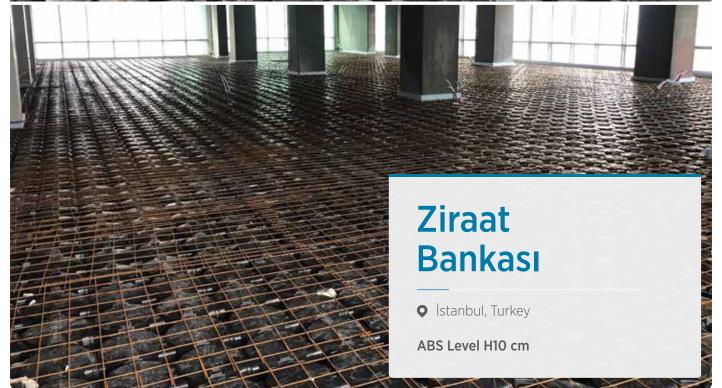


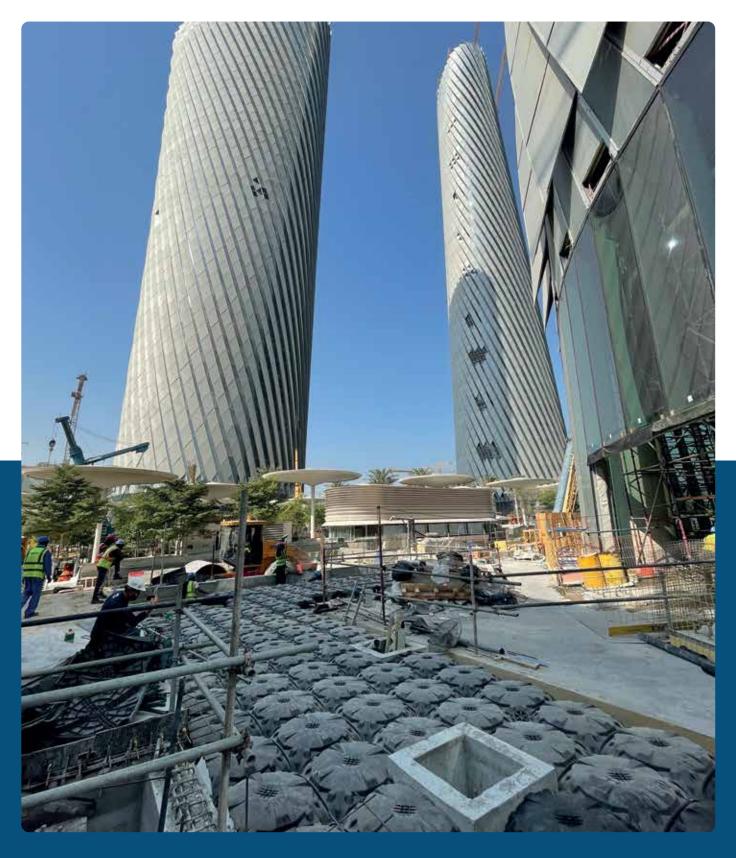


CONCRETE RAISED FLOORS REFERENCE APPLICATION



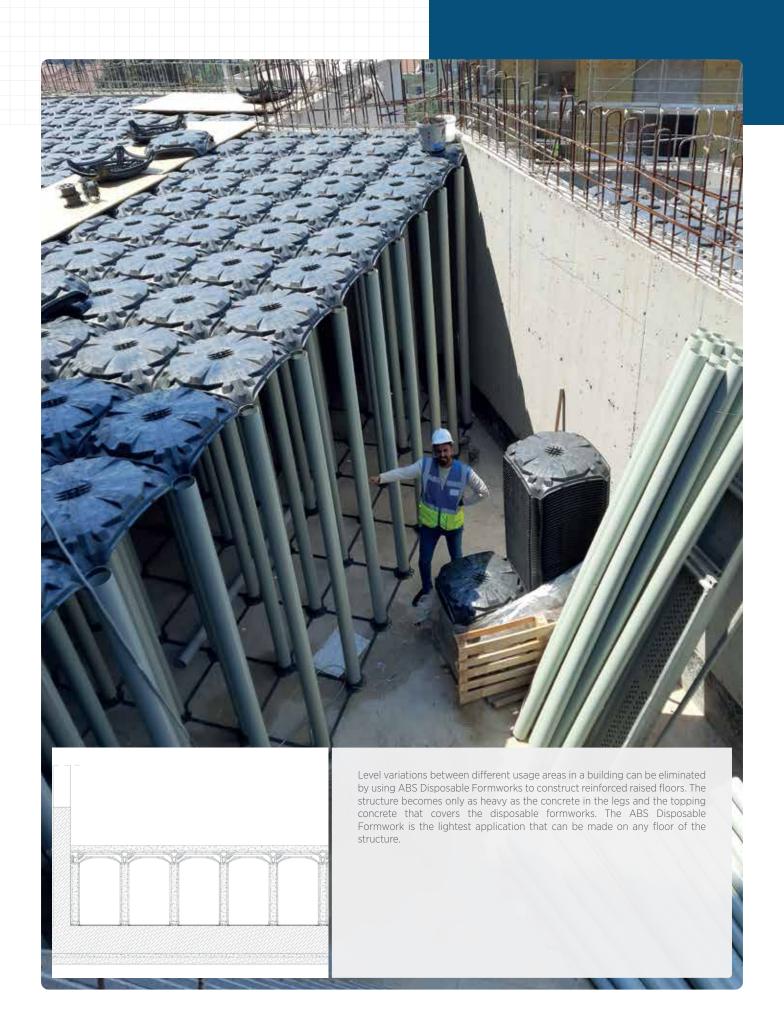






OTHER LIGHTWEIGHT FILLING APPLICATIONS



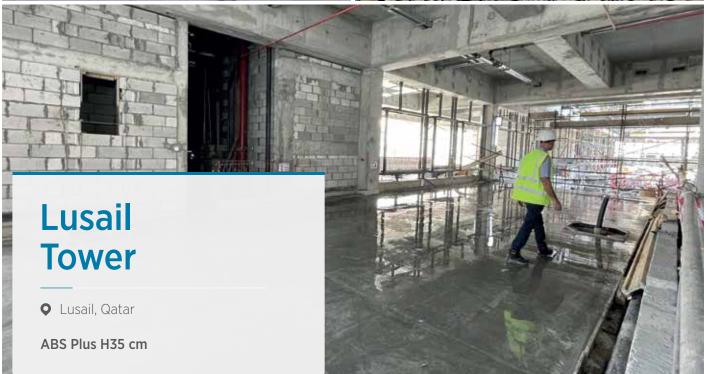


OTHER LIGHTWEIGHT FILLING APPLICATIONS REFERENCE APPLICATION











OTHER LIGHTWEIGHT FILLING APPLICATIONS REFERENCE APPLICATION









OTHER LIGHTWEIGHT FILLING APPLICATIONS REFERENCE APPLICATION











• İzmir, Türkiye

ABS Plus H90 cm



OTHER LIGHTWEIGHT FILLING APPLICATIONS REFERENCE APPLICATION

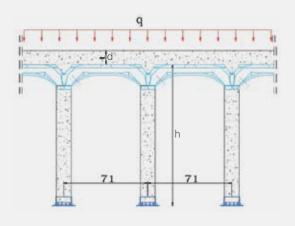








DESIGN DATA SHEET



ABS PLUS

The design calculation of reinforced concrete raised floors is made based on a simple structure consisting of columns and a slab, as in other reinforced concrete structures. The configuration is just like the column-beam-floor structure of any building. The intended use of the structure is considered when determining the live and dead (fixed) design loads.

The transfer of loads from the slab to the columns takes place through the arches of the domes.

However, to stay on the safe side, the load design of the domes and arches is not considered, only the slab

TYPICAL SECTION

Table: Maximum Allowable Live Load - q_{max} (kN/m²)

İstanbul Technical University, Product Report 2018

			4 x Ø10	-	-	-	-	-	-	-	-	-	-	-	55	55	55	55	55	55
Formwork Height, H (cm)	۱.		4 x Ø8	-	-	-	_	-	-	-	-	-	_	-	55	55	55	55	55	55
	250		2 x Ø10	-	-	-	-	-	-	-	-	-	-	-	55	55	55	55	55	55
			2 x Ø8	-	-	-	-	-	-	-	-	-	-	-	55	55	55	55	55	55
			2 x Ø10	29	50	55	78	78	78	78	78	78	78	78	76	76	76	76	76	76
	。		2 x Ø8	29	50	55	78	78	78	78	78	78	78	78	76	76	76	76	76	76
	200		Ø10	29	50	55	76	76	76	76	76	76	76	76	76	76	76	76	76	76
		Reinforcement	Ø8	29	50	55	76	76	76	76	76	76	76	76	76	76	76	76	76	76
		em	2 x Ø10	29	50	55	79	83	92	92	92	92	92	92	92	92	92	92	92	92
	150	orc	2 x Ø8	29	50	55	79	83	92	92	92	92	92	92	92	92	92	92	92	92
		ji.	Ø10	29	50	55	79	83	86	86	86	86	86	86	86	86	86	86	86	86
			Ø8	29	50	55	79	83	86	86	86	86	86	86	86	86	86	86	86	86
		Column	2 x Ø10	29	50	55	79	83	104	104	104	104	104	104	104	104	104	104	104	104
ਵੁੱ	100	등	2 x Ø8	29	50	55	79	83	102	102	102	102	102	102	102	102	102	102	102	102
Disposable			Ø10	29	50	55	79	83	98	98	98	98	98	98	98	98	98	98	98	98
l iš	20		Ø8	29	50	55	79	83	98	98	98	98	98	98	98	98	98	98	98	98
_			2 x Ø10	29	50	55	79	83	106	106	106	106	106	106	110	110	110	110	110	110
			2 x Ø8	29	50	55	79	83	104	104	104	104	104	104	108	108	108	108	108	108
			Ø10	29	50	55	79	83	98	98	98	98	98	98	102	102	102	102	102	102
			Ø8	29	50	55	79	83	98	98	98	98	98	98	102	102	102	102	102	102
			w/o rebar	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
plies to both C25 and	Applies to both C25 and C30 concrete classes		Slab Reinforcement (mm)	Ø6/150×150	Ø8/150×150	Ø8,5 / 150 × 150	Ø6/150×150	2ר6/150×150	Ø8/150×150	2 × Ø8 / 150 × 150	Ø8,5 / 150 × 150	2 × Ø8,5 / 150 × 150	Ø10/150×150	2ר10/150×150	2ר8/150×150	2 × Ø8,5 / 150 × 150	2ר10/150×150	2ר8/150×150	2 × Ø8,5 / 150 × 150	2ר10/150×150
Ap	Apj		Slab Thickness, t (cm) 5			10					15		20							

Laboratory Test Results



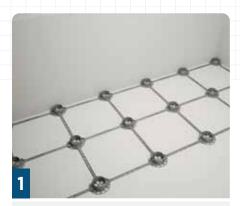
Please visit our website at <u>disposableformwork.com/documents</u> for all and more precise data tables.

İstanbul Technical University, Load Test Report 2018, 2021										
Type	ABS Plus System Height (cm)	Slab Concrete Thickness (cm)	Rebar in Legs	Total Height (cm)	Maximum Load Record (kN)					
H250	250	20	Yes (4xΦ 10)	270	570,2					
H250	250	15	Yes (4xΦ 10)	265	484,2					
H100	100	10	Yes (2xΦ 10)	110	278,6					
H50	50	10	Yes (2xΦ 10)	60	283,2					
H50	50	10	No	60	238,5					
H50	50	5	No	55	125,9					

İstanbul Technical University, Formwork Resistance Report 2018										
Sample	Sample	Sample Size	Comp. Surface	Maximum Load						
No	Type	(mm)	(mm)	(kN)	(kN/m²)					
1A	ABS PLUS	710x710x300	Ф245	1,3462	8,6					

INSTALLATION GUIDE

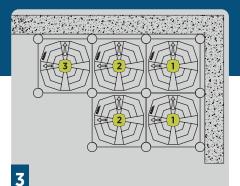




Place the bases using the spacers so that the base's flat side is adjacent to the wall. Cut the base creating a second edge so that it fits into a corner.



Press the legs that have been cut according to the project firmly into the base slots.



Place the domes on the legs, from right to left and from top to bottom, checking that the domes fit over each other and on the legs firmly. The arrows on the domes should always indicate the direction in which the installation operator looks.



Inserting the last row of ABS Plus domes: Example 1; full dome on the wooden console attached to the wall.



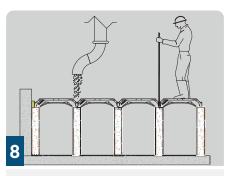
Inserting the last row of ABS Plus domes: Example 2; Placing a cut dome on the wooden console attached to the wall.



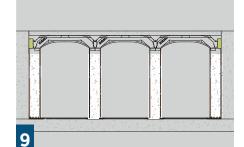
In the case of full-dome wall finishes where the PVC pipes legs are adjacent to the walls, place ABS Plus dome side closer or 5x10 wooden wedges on the pipes and close the cavities against concrete leaks.



Place project specific welded steel mesh on the concrete-sealed disposable formworks and place vertical steel rebars into the legs.



First, fill the pipes with at least C25 class and at least S4 viscose concrete. The mouth of the pump hose should be kept up to 20 cm above the domes. Every legs should be stabbed with a steel rod to release the air trapped in the leg. Fill the domes and topping concrete after filling the pipes.



Use a vibrator when pouring the concrete of the domes and topping slab. Depending on the ambient conditions, the concrete should be moistened sufficiently.

INSTALLATION VIDEO

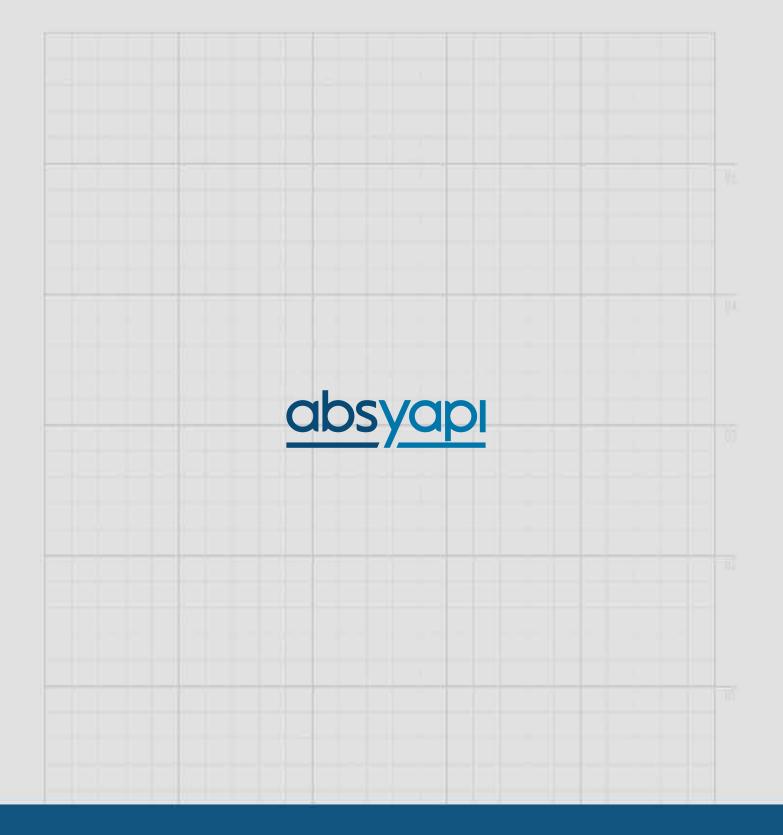




INSTALLATION GUIDE

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INNOVATIVE STRUCTURAL SOLUTIONS

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